## **DECLARATION OF PERFORMANCE BD-01-16**

Туре:	Shot blasted material to ISO8501 sa2.5
Intended Use:	Structural metallic construction components intended for use in steel structures or composite steel and concrete structures where the components can be made from hot rolled, cold-formed or with other technologies - sections/profiles with variouse shapes, flat products (plates, sheets, strip), bars, castings, forgings made of steel materials
Manufacturer:	Barrett Steel Services Limited/Barrett Constructional Steel Limited/J. Boyd Laurie & Son Limited Barrett House, 282 Cutler Heights Lane, Dudley Hill, Bradford. BD4 9HU
System of assessment and verification of constancy of perfromance:	System 2+
Notified Body:	Steel Construction Certification Scheme 4, Whitehall Court, Westminster London SW1A 2ES
Notified Body No:	2273
Execution Class	Approved up to and including EXC4.
Steel Construction Certificate Scheme has performed:-	

The performance of the type of product identified above is in conformity with the declared performance identified in the table.

Intended Use:	Structural metallic construction components intended for use in steel structures or composite steel and concrete structures where the components can be made from hot rolled, cold-formed or with other technologies - sections/profiles with variouse shapes, flat products (plates, sheets, strip), bars, castings, forgings made of steel materials	
Manufacturer:	Barrett Steel Services Limited/Barrett Constructional Steel Limited/J. Boyd Laurie & Son Limited Barrett House, 282 Cutler Heights Lane, Dudley Hill, Bradford. BD4 9HU	
System of assessment and verification of constancy of perfromance:	System 2+	
Notified Body:	Steel Construction Certification Scheme 4, Whitehall Court, Westminster London SW1A 2ES	
Notified Body No:	2273	
Execution Class	Approved up to and including EXC4.	
Steel Construction Certificate Scheme has performed:-		
(i) An initial inspection of the manufacturing plant & factory product control and (ii) Continuous surveillance, assessment and evaluation of factory production control and issued Factory Control Certificate 2273-CPR-0052 and welding certificate 2273-CPR-0052-WC.		

Essential Charateristics	Performance	Harmonised technical specification
Tolerances on dimensions and shape	EN 1090-2	EN 1090-1:2009+A1:2011
Weldability	<u>EN 10025-2:</u> S235, S275, S355 <u>EN 10210-1/EN 10219-1:</u> S235, S275, S355, S420, S460	EN 1090-1:2009+A1:2011
Fracture toughness/impact resistance	EN10025-2/EN10210-1/EN 10219-1:  JR(H) 27J @ 20°C  JO(H) 27J @ 0°C  J2(H) 27J @ -20°C  K2(H) 40J @ -20°C  NH, NLH, MH, MLH 40J @ -20°C  & 27J @ -50°C	EN 1090-1:2009+A1:2011
Load bearing capacity	NPD	EN 1090-1:2009+A1:2011
Fatigue strength	NPD	EN 1090-1:2009+A1:2011
Resistance to fire	NPD	EN 1090-1:2009+A1:2011
Reaction to fire	Class A1 (steel only)	EN 1090-1:2009+A1:2011
Release of cadmium and its compounds	NPD	EN 1090-1:2009+A1:2011
Radioactivity	NPD	EN 1090-1:2009+A1:2011
Durability	Surface prepartion to BS EN 1090-2 preparation grade P2	EN 1090-1:2009+A1:2011





# **DECLARATION OF PERFORMANCE BD-02-16**

Туре:	Shot blasted material to ISO8501 sa2.5 & primer painted	
Intended Use:	Structural metallic construction components intended for use in steel structures or composite steel and concrete structures where the components can be made from hot rolled, cold-formed or with other technologies - sections/profiles with variouse shapes, flat products (plates, sheets, strip), bars, castings, forgings made of steel materials	
Manufacturer:	Barrett Steel Services Limited/Barrett Constructional Steel Limited/J. Boyd Laurie & Son Limited Barrett House, 282 Cutler Heights Lane, Dudley Hill, Bradford. BD4 9HU	
System of assessment and verification of constancy of perfromance:	System 2+	
Notified Body:	Steel Construction Certification Scheme 4, Whitehall Court, Westminster London SW1A 2ES	
Notified Body No:	2273	
Execution Class	Approved up to and including EXC4.	
Steel Construction Certificate Scheme has performed:-  (i) An initial inspection of the manufacturing plant & factory product control and		

(i) An initial inspection of the manufacturing plant & factory product control and	
--	--

<sup>(</sup>ii) Continuous surveillance, assessment and evaluation of factory production control and issued Factory Control Certificate 2273-CPR-0052 and welding certificate 2273-CPR-0052-WC.

The performance of the type of product identified above is in conformity with the declared performance identified in the table.



Mel Bray Director, Integrated Management Systems

Essential Charateristics	Performance	Harmonised technical specification
Tolerances on dimensions and shape	EN 1090-2	EN 1090-1:2009+A1:2011
Weldability	<u>EN 10025-2:</u> S235, S275, S355 <u>EN 10210-1/EN 10219-1</u> : S235, S275, S355, S420, S460	EN 1090-1:2009+A1:2011
Fracture toughness/impact resistance	EN10025-2/EN10210-1/EN 10219-1:  JR(H) 27J @ 20°C  JO(H) 27J @ 0°C  J2(H) 27J @ -20°C  K2(H) 40J @ -20°C  NH, NLH, MH, MLH 40J @ -20°C  & 27J @ -50°C	EN 1090-1:2009+A1:2011
Load bearing capacity	NPD	EN 1090-1:2009+A1:2011
Fatigue strength	NPD	EN 1090-1:2009+A1:2011
Resistance to fire	NPD	EN 1090-1:2009+A1:2011
Reaction to fire	Class A1 (steel only)	EN 1090-1:2009+A1:2011
Release of cadmium and its compounds	NPD	EN 1090-1:2009+A1:2011
Radioactivity	NPD	EN 1090-1:2009+A1:2011
Durability	Surface prepartion to BS EN 1090-2 preparation grade P2, surface painted according to BS EN ISO 12944.	EN 1090-1:2009+A1:2011







## **DECLARATION OF PERFORMANCE BD-03-16**

Туре:	Drilling
Intended Use:	Structural metallic construction components intended for use in steel structures or composite steel and concrete structures where the components can be made from hot rolled, cold-formed or with other technologies - sections/profiles with variouse shapes, flat products (plates, sheets, strip), bars, castings, forgings made of steel materials
Manufacturer:	Barrett Steel Services Limited/Barrett Conturctional Steel Limited/J. Boyd Laurie & Son Limited Barrett House, 282 Cutler Heights Lane Dudley Hill Bradford BD4 9HU
System of assessment and verification of constancy of perfromance:	System 2+
Steel Construction Certification Scheme 4, Whitehall Court, Notified Body: Westminster London SW1A 2ES	
Notified Body No:	2273
Execution Class	Approved up to and including EXC4.
Steel Construction Certificate Scheme has performed:-	
(i) An initial inspection of the manufacturing plant & factory product control and (ii) Continuous surveillance, assessment and evaluation of factory production control and issued Factory Control Certificate 2273-CPR-0052 and Welding Certificate 2273-CPR-0052-WC.	

Essential Charateristics	Performance	Harmonised technical specification
Tolerances on dimensions and shape	EN 1090-2	EN 1090-1:2009+A1:2011
Weldability	<u>EN 10025-2:</u> S235, S275, S355 <u>EN 10210-1/EN 10219-1</u> : S235, S275, S355, S420, S460	EN 1090-1:2009+A1:2011
Fracture toughness/impact resistance	EN10025-2/EN10210-1/EN 10219-1:  JR(H) 27J @ 20°C  JO(H) 27J @ 0°C  J2(H) 27J @ -20°C  K2(H) 40J @ -20°C  NH, NLH, MH, MLH 40J @ -20°C  & 27J @ -50°C	EN 1090-1:2009+A1:2011
Load bearing capacity	NPD	EN 1090-1:2009+A1:2011
Fatigue strength	NPD	EN 1090-1:2009+A1:2011
Resistance to fire	NPD	EN 1090-1:2009+A1:2011
Reaction to fire	Class A1 (steel only)	EN 1090-1:2009+A1:2011
Release of cadmium and its compounds	NPD	EN 1090-1:2009+A1:2011
Radioactivity	NPD	EN 1090-1:2009+A1:2011
Durability	EN 10025-2: \$235, \$275, \$355 EN 10210-1/EN 10219-1: \$235, \$275, \$355, \$420, \$460	EN 1090-1:2009+A1:2011

The performance of the type of product identified above is in conformity with the declared performance identified in the table.



Mel Bray Director, Integrated Management Systems







## **DECLARATION OF PERFORMANCE BD-04-16**

Туре:	Punching & cropping	
Intended Use:	Structural metallic construction components intended for use in steel structures or composite steel and concrete structures where the components can be made from hot rolled, cold-formed or with other technologies - sections/profiles with variouse shapes, flat products (plates, sheets, strip), bars, castings, forgings made of steel materials	
Manufacturer:	Barrett Steel Services Limited/Barrett Constructional Steel Limited/J. Boyd Laurie & Son Limited Barrett House, 282 Cutler Heights Lane Dudley Hill Bradford BD4 9HU	
System of assessment and verification of con- of perfromance:	System 2+	
Notified Body:	Steel Construction Certification Scheme 4, Whitehall Court, Westminster London SW1A 2ES	
Notified Body No:	2273	
Execution Class	Approved up to and including EXC2.	
Steel Construction Certificate Scheme has performed:-		
(i) An initial inspection of the manufacturing plant & factory product control and (ii) Continuous surveillance, assessment and evaluation of factory production control and issued Factory Control		

Essential Charateristics	Performance	Harmonised technical specification
Tolerances on dimensions and shape	EN 1090-2	EN 1090-1:2009+A1:2011
Weldability	<u>EN 10025-2:</u> S235, S275, S355	EN 1090-1:2009+A1:2011
Fracture toughness/impact resistance	EN10025-2 JR 27J @ 20°C JO 27J @ 0°C J2 27J @ -20°C K2 40J @ -20°C	
Load bearing capacity	NPD EN 1090-1:2009+A1:201	
Fatigue strength	NPD EN 1090-1:2009+A1:2	
Resistance to fire	NPD EN 1090-1:2009+A1:2	
Reaction to fire	Class A1 (steel only)	EN 1090-1:2009+A1:2011
Release of cadmium and its compounds	NPD	EN 1090-1:2009+A1:2011
Radioactivity	NPD	EN 1090-1:2009+A1:2011
Durability	EN 10025-2: S235, S275, S355	EN 1090-1:2009+A1:2011

The performance of the type of product identified above is in conformity with the declared performance identified in the table.

Signed for and on behalf of the manufacturer.

Certificate 2273-CPR-0052 and Welding Certificate 2273-CPR-0052-WC.



Mel Bray Director, Integrated Management Systems





## **DECLARATION OF PERFORMANCE BD-05-16**

Type:	Welding - MAG135 - Fillet & Butt welds - multi-pass and single pass	
Intended Use:	Structural metallic construction components intended for use in steel structures or composite steel and concrete structures where the components can be made from hot rolled, cold-formed or with other technologies - sections/profiles with variouse shapes, flat products (plates, sheets, strip), bars, castings, forgings made of steel materials	
Manufacturer:	Barrett Steel Services Limited/Barrett Constructional Steel Limited/J. Boyd Laurie & Son Limited Barrett House, 287 Cutler Heights Lane, Dudley Hill, Bradford. West Yorkshire BD4 9HU	
System of assessment and verification of constar of performance:	System 2+	
Notified Body:	Steel Construction Certification Scheme 4, Whitehall Court, Notified Body: Westminster London SW1A 2ES	
Notified Body No:	2273	
Execution Class	Approved up to and including EXC4	
Steel Construction Certificate Scheme has performed:-		
(i) An initial inspection of the manufacturing plant & factory product control and (ii) Continuous surveillance, assessment and evaluation of factory production control and issued Factory Control Certificate 2273-CPR-0052 and welding certificate 2273-CPR-0052 rev.1-WC.		

Essential Charateristics	Performance	Harmonised technical specification
Tolerances on dimensions and shape	EN 1090-2	EN 1090-1:2009+A1:2011
Weldability	EN 10025-2: S235, S275, S355 EN 10210-1/EN 10219-1: S235, S275, S355	EN 1090-1:2009+A1:2011
Fracture toughness/impact resistance	EN10025-2/EN10210-1/EN 10219-1: JR(H) 27J @ 20°C JO(H) 27J @ 0°C J2(H) 27J @ -20°C	EN 1090-1:2009+A1:2011
Load bearing capacity	NPD EN 1090-1:2009+A1:2011	
Fatigue strength	NPD EN 1090-1:2009+A1:201	
Resistance to fire	NPD EN 1090-1:2009+A1:20	
Reaction to fire	Class A1 (steel only)	EN 1090-1:2009+A1:2011
Release of cadmium and its compounds	NPD	EN 1090-1:2009+A1:2011
Radioactivity	NPD	EN 1090-1:2009+A1:2011
Durability	EN 10025-2: S235, S275, S355 EN 10210-1/EN 10219-1: S235, S275, S355	EN 1090-1:2009+A1:2011

The performance of the type of product identified above is in conformity with the declared performance identified in the table.



Director, Integrated Management Systems





